

011600



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-702-309
Job Sheet 199325



Part No: D412-702-309

Job Qty: 3 pcs

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/19/19

Job Tracking No:

Due Date: 8/26/19

Created By: Jennifer Renwick

Type: Stock

Description: stop

Note: DWG ICA-412-702 REV.6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	8/26/19		0.00	0.58	Small Fab - 1		AUG 28 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	3 pcs	8/26/19		0.00	0.00	QC 5 - 10		SEP 09 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

Plex 8/19/19 12:00 PM Dart.Renwick.Jennifer

120 Packaging 3-1 - Stock - B4B 3 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	DAS 28 9-89
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
130 QC 21 - FG 3 pcs	8/26/19	0.00 0.00	QC 21 - FG - 21	DAS
			QC 21 - FG - 70	21
			QC 21 - SA - 53	9-89 SEP 10 2019

Part Op 100 - (Small Fab) Assemble as per dwg ICA D412-702 p.49

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____) Identify with P/N & CHG# and pack for shipping as per PPP D412-702-309 CHG001 Location: _____ PPP Rev: _____

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3573-3	Adapter	3 pcs (1 ea)	100-Small Fab - 1	
D4088-041	Shoulder Harness	3 pcs (1 ea)	100-Small Fab - 1	1x5196 S180 463
MS21042L3	Nut	12 Ea (4 ea)	100-Small Fab - 1	254 - 2x5.20770
MS24693-S272	Screw	12 Ea (4 ea)	100-Small Fab - 1	S 204 283
NAS1149D0316J	Washer	12 Ea (4 ea)	100-Small Fab - 1	319811
				FR 137,502-2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3573-3	3	4	0
	D4088-041	3	1	0
	MS21042L3	12	1,886	0
	MS24693-S272	12	184	0
	NAS1149D0316J	12	265	0
Part Specifications				
Specifications could not be found.				

Plex 8/19/19 12:00 PM Dart.Renwick.Jennifer